

DART AEROSPACE LTD		Work Order:	
Description: Stud		Part Number:	E4715-1
Inspection Dwg: E4715 Rev: A		Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1/4-28 UNF-3A	N/A					
Ø Min – Ø Max	0.243 ⁵ – 0.250					
P Min – P Max	N/A					
MOW 0.024	0.265 ³ – 0.267 ⁸					
0.53	+/-0.030					
0.248	+0.000/-0.005					
0.014	+/-0.010					
0.150	+/-0.010					
0.72	+/-0.030					
0.015	+/-0.010					
0.13	+/-0.030					
0.015 x 30°	+/-0.010 x +/-0.5°					
R0.016	+/-0.010					
0.249	+0.000/-0.005					
1.48	+/-0.030					
2.00	+/-0.030					
2.865 Ref	N/A					
R0.038	+/-0.010					
R0.010	+/-0.010					
0.200	+/-0.010					
1/4-28 UNF-3A	N/A					
Ø Min – Ø Max	0.243 ⁵ – 0.250					
P Min – P Max	N/A					
MOW 0.024	0.265 ³ – 0.267 ⁸					
0.492	+/-0.010					
0.010	+/-0.010					
0.470	+/-0.010					
0.498	+0.000/-0.005					

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	16.03.17	New Issue	KJ	